



SECTION 08330
OVERHEAD COILING SERVICE DOORS
STORMTITE™ 620 SERIES SERVICE DOORS

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PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Overhead coiling service doors.

1.2 RELATED SECTIONS

- A. Section 05500 - Metal Fabrications: Support framing and framed opening.
- B. Section 06200 - Finish Carpentry: Wood jamb and head trim.
- C. Section 08710 - Door Hardware: Product Requirements for cylinder core and keys.
- D. Section 09900 - Painting: Field applied finish.
- E. Section 16130 - Raceway and Boxes: Conduit from electric circuit to door operator and from door operator to control station.
- F. Section 16150 - Wiring Connections: Power to disconnect.

1.3 REFERENCES

- A. [NFRC 102](#) - Test Procedure for Measuring the Steady-State Thermal Transmittance of Fenestration Systems.
- B. [ASTM E 90](#) - Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Element.
- C. [ASTM E 330](#) - Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference.
- D. [ASTM A 653](#) - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
- E. [ASTM A 666](#) - Standard Specification for Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar.
- F. [ASTM A 924](#) - Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process.
- G. [ASTM B 221](#) - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.

H. [NEMA 250](#) - Enclosures for Electrical Equipment (1000 Volts Maximum).

I. [NEMA MG 1](#) - Motors and Generators.

1.4 DESIGN / PERFORMANCE REQUIREMENTS

A. Overhead coiling service doors:

1. Wind Loads: Design door assembly to withstand wind/suction load of 20 psf (958 Pa) without damage to door or assembly components in conformance with ASTM E 330.
2. Operation: Design door assembly, including operator, to operate for not less than 20,000 cycles.

B. Single-Source Responsibility: Provide doors, tracks, motors, and accessories from one manufacturer for each type of door. Provide secondary components from source acceptable to manufacturer of primary components.

C. Products Requiring Electrical Connection: Listed and classified by Underwriters Laboratories, Inc. acceptable to authority having jurisdiction as suitable for purpose specified.

1.5 SUBMITTALS

A. Submit under provisions of Section 01300.

B. Product Data: Manufacturer's data sheets on each product to be used, including:

1. Preparation instructions and recommendations.
2. Storage and handling requirements and recommendations.
3. Details of construction and fabrication.
4. Installation instructions.

C. Shop Drawings: Include detailed plans, elevations, details of framing members, anchoring methods, required clearances, hardware, and accessories. Include relationship with adjacent construction.

D. Selection Samples: For each finish product specified, two complete sets of color chips representing manufacturer's full range of available colors and patterns.

E. Verification Samples: For each finish product specified, two samples, minimum size 6 inches (150 mm) long, representing actual product, color, and patterns.

F. Manufacturer's Certificates: Certify products meet or exceed specified requirements.

G. Operation and Maintenance Data: Submit lubrication requirements and frequency, and periodic adjustments required.

1.6 QUALITY ASSURANCE

A. Manufacturer Qualifications: Company specializing in performing Work of this section with a minimum of five years experience in the fabrication and installation of security closures.

B. Installer Qualifications: Installer Qualifications: Company specializing in performing Work of this section with minimum three years and approved by manufacturer.

- C. Mock-Up: Provide a mock-up for evaluation of surface preparation techniques and application workmanship.
 - 1. Finish areas designated by Architect.
 - 2. Do not proceed with remaining work until workmanship, color, and sheen are approved by Architect.
 - 3. Refinish mock-up area as required to produce acceptable work.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Store products in manufacturer's unopened packaging until ready for installation.
- B. Protect materials from exposure to moisture. Do not deliver until after wet work is complete and dry.
- C. Store materials in a dry, warm, ventilated weathertight location.

1.8 PROJECT CONDITIONS

- A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's absolute limits.

1.9 COORDINATION

- A. Coordinate Work with other operations and installation of adjacent materials to avoid damage to installed materials.

1.10 WARRANTY

- A. Warranty: Manufacturer's limited door and operator system, except the counterbalance spring and finish, to be free from defects in materials and workmanship for 3 years or 20,000 cycles, whichever occurs first.
- B. Warranty: Manufacturer's limited door warranty for 2 years for all parts and components.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Acceptable Manufacturer: Overhead Door Corp., 2501 S. State Hwy. 121, Suite 200, Lewisville, TX 75067. ASD. Tel. Toll Free: (800) 275-3290. Phone: (469) 549-7100. Fax: (972) 906-1499. Web Site: www.overheaddoor.com. E-mail: info@overheaddoor.com.
- B. Substitutions: Not permitted.
- C. Requests for substitutions will be considered in accordance with provisions of Section 01600.

2.2 OVERHEAD COILING SERVICE DOORS

- A. Heavy Duty Industrial Doors: Overhead Door Corporation, Model 620 Stormtite Service Doors.
1. Curtain: Interlocking roll-formed slats as specified following. Endlocks shall be attached to each end of alternate slats to prevent lateral movement.
 - a. Flat profile type F-265 for doors up to 18 feet 4 inches (5.59 m) wide, fabricated of:
 - 1) 22 gauge galvanized steel.
 - 2) 20 gauge galvanized steel.
 - 3) 18 gauge galvanized steel.
 - 4) 16 gauge galvanized steel.
 - 5) 22 gauge stainless steel.
 - 6) 20 gauge stainless steel.
 - 7) 18 gauge aluminum.
 - b. Flat profile type F-265 for doors between 18 feet 4 inches (5.59 m) and 25 feet 4 inches (7.72 m) wide, fabricated of:
 - 1) 20 gauge galvanized steel.
 - 2) 18 gauge galvanized steel.
 - 3) 16 gauge galvanized steel.
 - 4) 20 gauge stainless steel.
 - 5) 16 gauge aluminum.
 - c. Flat profile type F-265 for doors between 25 feet 4 inches (7.72 m) and 40 feet (12.19 m) wide, fabricated of:
 - 1) 18 gauge galvanized steel.
 - 2) 16 gauge galvanized steel.
 - 3) 16 gauge aluminum. (Maximum width of 27 feet (8.23 m)).
 2. Finish:
 - a. Galvanized Steel: Slats and hood galvanized in accordance with ASTM A 653 and receive rust-inhibitive, roll coating process, including 0.2 mils thick baked-on prime paint, and 0.6 mils thick baked-on polyester top coat.
 - 1) Polyester Top Coat.
 - (a) Gray polyester.
 - (b) Tan polyester.
 - (c) White polyester.
 - (d) Brown polyester.
 - 2) Powder coat: PowderGuard
 - (a) PowderGuard Premium: Weather resistant polyester powder coat color as selected by the Architect.
 - (b) PowderGuard Weathered Finish: Industrial textured powder coat provides a thicker, more scratch resistant coat. Applied to entire door system including slats, guides, bottom bar and head plate.
 - 3) Non-galvanized exposed ferrous surfaces shall receive one coat of rust-inhibitive primer.
 - b. Stainless Steel: Slats and hood shall be stainless steel finished as follows.
 - 1) Finish: 2B mill finish.
 - 2) Finish: No. 4 satin finish.
 - c. Aluminum: Slats and hood shall be aluminum finished as follows.
 - 1) Finish: Mill finish.
 - 2) Finish: Clear anodized finish.
 - 3) Finish: Bronze anodized finish.
 - 4) Powder coat: PowderGuard.
 - (a) PowderGuard Premium: Weather resistant polyester powder coat color as selected by the Architect.

- (b) PowderGuard Weathered Finish: Industrial textured powder coat provides a thicker, more scratch resistant coat. Applied to entire door system including slats, guides, bottom bar and head plate.
- 3. Weatherseals:
 - a. Vinyl bottom seal, exterior guide and internal hood seals.
 - b. Interior guide weatherseal.
 - c. Lintel weatherseal.
- 4. Bottom Bar:
 - a. Extruded aluminum for doors up to 15 feet 4 inches (4.67 m) wide.
 - b. Two primed steel angles for doors over 15 feet 4 inches (4.67 m) wide.
 - c. Two galvanized steel angles.
- 5. Guides: Three structural steel angles.
 - a. Finish: PowderGuard Weathered finish with iron/black powder.
 - b. Finish: PowderGuard Zinc Finish for guides, bottom bar and head plate.
- 6. Brackets:
 - a. Hot rolled prime painted steel to support counterbalance, curtain and hood.
 - b. Galvanized steel to support counterbalance, curtain and hood.
- 7. Counterbalance: Helical torsion spring type housed in a steel tube or pipe barrel, supporting the curtain with deflection limited to 0.03 inch per foot of span. Counterbalance is adjustable by means of an adjusting tension wheel.
- 8. Hood: Provide with internal hood baffle weatherseal.
 - a. 24 gauge galvanized steel with intermediate supports as required.
 - b. Stainless steel, 24 gauge hood with intermediate supports as required.
 - c. Aluminum hood with intermediate supports as required.
- 9. Manual Operation:
 - a. Manual push up for doors up to 96 SF.
 - b. Chain hoist for doors up to 96 SF.
 - c. Chain hoist for doors over 96 SF.
 - d. Crank operation.
- 10. Electric Motor Operation: Provide UL listed electric operator, size as recommended by manufacturer to move door in either direction at not less than 2/3 foot nor more than 1 foot per second.
 - a. Sensing Edge Protection:
 - 1) Pneumatic sensing edge.
 - 2) Electric sensing edge.
 - b. Operator Controls:
 - 1) Push-button operated control stations with open, close, and stop buttons.
 - 2) Key operation with open, close, and stop controls.
 - 3) Push-button and key operated control stations with open, close, and stop buttons.
 - 4) Controls for interior location.
 - 5) Controls for exterior location.
 - 6) Controls for both interior and exterior location.
 - 7) Controls surface mounted.
 - 8) Controls flush mounted.
 - c. Special Operation:
 - 1) Vehicle detector operation.
 - 2) Radio control operation.
 - 3) Card reader control.
 - 4) Photocell operation.
 - 5) Door timer operation.
 - 6) Commercial light package.

- 7) Explosion and dust ignition proof control wiring.
- d. Motor Voltage: 115/230 single phase, 60 Hz.
- 11. Windload Design:
 - a. Standard windload shall be 20 PSF.
 - b. Miami-Dade County NOA ____.
 - c. FBC certification FL# ____.
 - d. TDI Approval # ____.
- 12. Locking:
 - a. Two interior bottom bar slide bolts for manually operated doors.
 - b. Interior bottom bar slide bolt with chain hoist operation.
 - c. Chain keeper locks for chain hoist operation.
 - d. Interior slide bolt lock for electric operation with interlock switch.
 - e. Cylinder lock for electric operation with interlock switch.
- 13. Wall Mounting Condition:
 - a. Face-of-wall mounting.
 - b. Between jambs mounting.
- 14. Vision Lites: Provide with uniformly spaced openings.
 - a. Size: 3 inch by 5/8 inch (76 mm by 16 mm).
 - b. Size: 10 inch by 1 inch (254 mm by 25.4 mm)
 - c. Provide open with no cover.
 - d. Provide with Plexiglas covers over openings.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify opening sizes, tolerances and conditions are acceptable.
- B. Examine conditions of substrates, supports, and other conditions under which this work is to be performed.
- C. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.2 PREPARATION

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Use anchorage devices to securely fasten assembly to wall construction and building framing without distortion or stress.
- C. Securely and rigidly brace components suspended from structure. Secure guides to structural members only.
- D. Fit and align assembly including hardware; level and plumb, to provide smooth operation.
- E. Coordinate installation of electrical service with Section 16150. Complete wiring from disconnect to unit components.

- F. Coordinate installation of sealants and backing materials at frame perimeter as specified in Section 07900.
- G. Install perimeter trim and closures.
- H. Instruct Owner's personnel in proper operating procedures and maintenance schedule.

3.4 ADJUSTING

- A. Test for proper operation and adjust as necessary to provide proper operation without binding or distortion.
- B. Adjust hardware and operating assemblies for smooth and noiseless operation.

3.5 CLEANING

- A. Clean curtain and components using non-abrasive materials and methods recommended by manufacturer.
- B. Remove labels and visible markings.
- C. Touch-up, repair or replace damaged products before Substantial Completion.

3.6 PROTECTION

- A. Protect installed products until completion of project.

END OF SECTION